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### **Short Communication**

## Advancing Nuclear Energy: Generation-IV and Small Modular Reactors in Nuclear Waste Management & Recycling Technology (A Short Review)

#### Bahman Zohuri<sup>1\*</sup>, Rahele Zadfathollah<sup>2</sup>, Ali Zamani Paydar<sup>3</sup> and Seyed Kamal Mousavi Balgehshiri<sup>3</sup>

<sup>1</sup>Galaxy Advanced Engineering, Albuquerque, 87111, United States of America, Chief Executive Officer, New Mexico

<sup>2</sup>Department of Physics, K. N. Toosi University of Technology, P. O. BOX: 15875-4416, Tehran, Iran

<sup>3</sup>Physics and Energy Engineering Department, Amirkabir University of Technology, Tehran, Iran

#### ABSTRACT

Nuclear energy remains a promising solution for a sustainable energy future, yet the challenge of managing radioactive waste has hindered its full potential. This article explores how Generation-IV and Small Modular Reactors (SMRs) are revolutionizing nuclear waste management and recycling. Generation-IV reactors, with their innovative designs, aim to reduce waste production and burn existing waste. SMRs offer flexibility and scalability, making them versatile tools for waste-to-energy solutions. Additionally, advanced fuel cycles are considered, enabling the recycling of nuclear waste. While these technologies hold great promise, regulatory frameworks, public perception, and ongoing research are essential factors for their successful integration into the energy landscape. The article highlights the potential of these advancements to address nuclear waste challenges and create a cleaner, more sustainable energy future.

#### \*Corresponding author

Bahman Zohuri, Galaxy Advanced Engineering, Albuquerque, 87111, United States of America, Chief Executive Officer, New Mexico.

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#### Introduction

Generation-IV nuclear reactors are being developed through the international cooperation of 14 countries, including the United States. The U.S. Department of Energy (DOE) and its national laboratories are supporting research and development on a wide range of new advanced reactor technologies that could be game-changers.

For the nuclear industry. These innovative systems are expected to be cleaner, safer, and more efficient than previous generations [1].

The advanced SMRs currently under development in the U.S. represent a variety of sizes, technology options, and deployment scenarios. These advanced reactors, envisioned to vary in size from a couple megawatts up to hundreds of megawatts, can be used for power generation, process heat, desalination, or other industrial uses. Advanced SMRs offer multiple advantages, such as relatively small size, reduced capital investment, location flexibility, and provisions for incremental power additions. SMRs also offer distinct safeguards, security, and nonproliferation advantages. The authors present a thorough examination of the technology and defend methods by which the new generation of nuclear power

plants known as GEN-IV can safely be used as an efficient source of renewable energy [2].

These are essential to the Department of Energy's effort to create nuclear power solutions that are safe, affordable, and environmentally friendly. There are numerous sizes, technological possibilities, and deployment scenarios available for the advanced SMRs that are presently being developed in the US. These cuttingedge reactors can be used for power generation, heat processing, desalination, and other industrial applications. Their sizes range from a few megawatts to hundreds of megawatts. Light water or other non-light water coolants, such as gas, liquid metal, or molten salt, can be used as coolants in SMRs.

#### The Impact of Energy Transition to Net-Zero Emissions

Demand for Next-Generation Nuclear Reactors (NGNR) and driving net zero emissions due to demand for electricity is an indisputable fact in our near-term, mid-term, and finally longterm existence.

The world is going towards a net-zero emissions future, and this transition is expected to have a significant impact on the global economy. The shift towards low-carbon sources and the reduction of greenhouse gas emissions will bring about changes in the way we produce, distribute, and consume energy, as well as in the way we conduct business and trade with other countries. One of the most significant impacts of the energy transition will be on the industries which work with fossil fuels.

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On the other hand, the renewable energy and nuclear sector is expected to grow rapidly, creating new jobs and opportunities for investment. transition to a net zero energy system by 2050 should be ensuring stable and affordable energy supplies, provide universal energy access, and enable robust economic growth. this transition should set out a cost-effective and economically productive pathway, resulting in a clean, dynamic, and resilient energy economy dominated by clean energy resources such as solar, wind, and nuclear instead of fossil fuels. To achieve net-zero emissions countries will require cooperation on issues such as technology transfer, financing, and policy development. The Paris Agreement, signed by 196 countries in 2015, provides a framework for this cooperation and sets a goal of limiting global warming to well below 2 degrees Celsius above pre-industrial levels [3].

#### The Nuclear Waste Challenge

The nuclear waste challenge refers to the complex and longstanding problem of managing and disposing of radioactive waste generated by nuclear power plants and other nuclear activities. This waste consists of spent nuclear fuel, contaminated materials, and byproducts that remain hazardous for thousands of years. Addressing this challenge involves ensuring the safe storage, transportation, and long-term containment of radioactive materials, while also exploring technologies like recycling and advanced reactors to reduce waste volume and radiotoxicity. It is a critical aspect of the nuclear energy industry, requiring stringent regulations, public acceptance, and innovative solutions to minimize environmental and safety risks.

Nuclear power plants use the energy released during nuclear fission to produce electricity. Although this technique is very effective and emits very little greenhouse gas, it produces radioactive waste that needs to be safely disposed of. Spent nuclear fuel rods and associated byproducts are among the high-level radioactive wastes produced by conventional nuclear reactors. There is a long-term disposal problem with these materials because they have been radioactive for thousands of years.

#### **Generation-IV Reactors: The Future of Nuclear Energy**

Advanced SMRs offer many advantages, such as relatively small size, reduced capital investment, ability to be sited in locations not possible for larger nuclear plants, and provisions for incremental power additions. SMRs also offer distinct safeguards, security, and nonproliferation advantages.

The Department of Energy (DOE) has long recognized the transformational value that advanced SMRs can provide to the nation's economic, energy security, and environmental outlook. Accordingly, the Department has provided substantial support to the development of light water-cooled SMRs, which are under licensing review by the Nuclear Regulatory Commission (NRC) and will likely be deployed in the next 10–15 years. The DOE is also interested in the development of SMRs that use nontraditional coolants such as liquid metals, salts, and helium because of the safety, operational, and economic benefits they offer.

Nuclear energy has long been hailed as a viable solution to combat climate change and provide a sustainable source of power. However, the issue of nuclear waste disposal has remained a significant concern. In recent years, advancements in Generation-IV and Small Modular Reactors (SMRs) have offered promising solutions to nuclear waste management and recycling. This article explores the potential of these innovative technologies in addressing the challenges associated with nuclear waste. Generation-IV reactors are a new class of advanced nuclear reactors designed to offer improved safety, sustainability, and waste management capabilities. These reactors utilize innovative technologies and materials to address the shortcomings of earlier reactor designs.

Several promising Generation-IV reactor concepts are under development worldwide:

- Molten Salt Reactors (MSRs): MSRs use liquid fluoride or chloride salts as both the fuel and coolant. They operate at lower pressures and higher temperatures, making them inherently safer. MSRs can efficiently burn nuclear waste, reducing the volume of long-lived radioactive materials [4].
- **Fast Neutron Reactors (FNRs):** FNRs use fast neutrons to convert fertile material into fissile material. This technology can effectively "burn" nuclear waste and utilize uranium resources more efficiently.
- **High-Temperature Gas-Cooled Reactors (HTGRs):** HTGRs operate at very high temperatures, making them suitable for various applications, including hydrogen production and waste heat utilization. Their fuel pebbles can be designed to burn or recycle nuclear waste.
- Sodium-Cooled Fast Reactors (SFRs): SFRs utilize liquid sodium as a coolant and have the potential to recycle spent nuclear fuel, reducing waste and extending the life of uranium resources.

#### Small Modular Reactors (SMRs): Versatile and Efficient

SMRs are a compact and versatile form of nuclear reactor that offer several advantages, including reduced construction costs, scalability, and enhanced safety features. SMRs are also wellsuited for nuclear waste management and recycling:

- **Waste-to-Energy:** SMRs can be configured to burn or transmute nuclear waste as part of their fuel cycle, effectively reducing the volume and radiotoxicity of waste.
- **Mobile and Remote Applications:** SMRs can provide power to remote locations and support critical infrastructure, reducing the need to transport nuclear waste over long distances.
- **Decentralized Energy Production:** By placing SMRs closer to urban centers, energy demand can be met efficiently, reducing transmission losses and associated risks.

#### Advanced Fuel Cycles: Recycling Nuclear Waste

Generation-IV and SMR technologies can be integrated with advanced fuel cycles to recycle nuclear waste. Technologies like reprocessing and fast neutron reactors can extract valuable fissile material from spent nuclear fuel and convert long-lived waste into shorter-lived isotopes. This not only reduces the volume of waste but also reduces the need for long-term geological repositories.

Moreover, advanced fuel cycles in the context of nuclear energy refer to innovative approaches for recycling and reusing nuclear materials, particularly with the aim of reducing the volume and radiotoxicity of nuclear waste. This process involves techniques such as reprocessing and the use of fast neutron reactors to extract valuable fissile material from spent nuclear fuel and transform long-lived waste into shorter-lived isotopes. Recycling nuclear waste through advanced fuel cycles not only addresses waste management challenges but also helps maximize the efficiency and sustainability of nuclear energy production while reducing the need for long-term geological repositories. **Citation:** Bahman Zohuri , Rahele Zadfathollah, Ali Zamani Paydar, Seyed Kamal Mousavi Balgehshiri (2023) Advancing Nuclear Energy: Generation-IV and Small Modular Reactors in Nuclear Waste Management & Recycling Technology (A Short Review). Journal of Waste Management & Recycling Technology. SRC/JWMRT-123. DOI: doi.org/10.47363/JWMRT/2023(1)116

#### Advanced Fuel Cycle Strategies and "Reactor Fuel Cycle" Network

The term "nuclear fuel cycle" can encompass a diverse collection of strategies and technologies, ranging in complexity from a oncethrough cycle to a fully-closed cycle involving fast breeder reactors and recycling of Pu and minor actinides for maximum energy recovery from natural uranium resources. a closed cycle exists when no plutonium is intentionally sent for permanent disposal (final stage). Partially closed cycles feature cycles that are fully closed for plutonium, but neptunium is always discarded, and treatments of americium and curium are different. Fully closed cycles recycle all actinides continuously until they fission, and only actinide processing losses are transferred to waste. The once-through fuel cycle and Pu single-recycling in LWRs followed by disposal of the spent MOX fuel are open cycles [5].

#### Challenges and Considerations

While Generation-IV and SMR technologies hold significant promise for nuclear waste management and recycling, several challenges must be addressed:

- **Regulatory Framework:** Developing and implementing regulatory frameworks for these advanced technologies is crucial to ensure safety and security.
- **Public Acceptance:** Public perception and acceptance of these technologies play a crucial role in their adoption and implementation.
- **Research and Development:** Continued research and development are necessary to optimize these technologies and address any unforeseen challenges.

The following scheme (Figure-1) was developed to capture the current, expected and potential (future) elements of the nuclear fuel cycle in a single, consistent framework.

Here we have analyzed the strengths, weaknesses, opportunities and threats (SWOT) of the four blocks of the fuel cycle mentioned earlier in Figure-1. Any choice of fuel cycle strategy can be examined by SWOT-analysis of the reactor technology and fuel cycle. See table-1 below.

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Figure 1: Present (LWR Power Block and Managed Storage), Anticipated (Geologic Repository), and Potential (FBR Power Block) Nuclear Fuel Cycle Elements (Source: EPRI) **Citation:** Bahman Zohuri , Rahele Zadfathollah, Ali Zamani Paydar, Seyed Kamal Mousavi Balgehshiri (2023) Advancing Nuclear Energy: Generation-IV and Small Modular Reactors in Nuclear Waste Management & Recycling Technology (A Short Review). Journal of Waste Management & Recycling Technology. SRC/JWMRT-123. DOI: doi.org/10.47363/JWMRT/2023(1)116

Table 1: SWOT-Analysis of the Reactor-Fuel Cycle Network [Stablished by the authors]				
	Strengths	Weaknesses	Opportunities	Threats
LWR Power Block	- The head-end infrastructure is well established - Overall simplicity	- Very limited use of the potential energy content of natural uranium resources by using less than 1% of the mined uranium.	<ul><li>widespread commercial implementation</li><li>industrial maturity</li></ul>	- natural uranium availability may be constrained in future given its poor uranium resource utilization
Managed Storage	- The reprocessed uranium and plutonium can be recycled in existing LWRs, resulting in potential natural uranium savings of up to about 25%		The technology and facilities to implement interim storage, reprocessing and fuel prefabrications have been deployed at commercial scale.	
FBR Power Block	-Utilization of U-238 can be fully enabled - separation and transmutation of some long-lived fission products and minor actinides - Reducing the toxicity and volume of radioactive waste	<ul> <li>Commercial deployment of these technologies is not likely for several decades</li> <li>Complex technical challenges</li> <li>repository still required</li> </ul>	- Sustainability of future nuclear fuel cycles as game changing technologies	<ul> <li>treatment of different types of highly radioactive fuels with high plutonium content</li> <li>Non-proliferation concerns</li> </ul>
Geologic Repository		- The safety case for an HLW repository requires extensive R&D	<ul> <li>All options require a geologic repository</li> <li>broad agreement among the technical community that deep geological disposal constitutes a safe option for the relatively small volumes of HLW (including used fuel) generated by the nuclear power plants.</li> </ul>	- Societal and political acceptance is currently the limiting factor for implementation in most countries

#### Conclusion

As nuclear energy's contribution to meeting global energy needs is expected to increase over the coming decades, the nuclear fuel cycle must remain focused on efficient power generation. The externalities of nuclear power, such as waste generation and proliferation risks, need to be addressed in a safe but sensible way.

To understand nuclear fission fuel renewability, we need to look at the entire fuel cycle. At the beginning of the nuclear age, it was assumed that nations would complete the fuel cycle, including the reprocessing of spent nuclear fuel from reactors, to achieve 100 percent uranium fuel utilization. Therefore, advocating the transmutation of all transuranic elements and fission products or making nuclear materials so unattractive that they are practically useless in the fuel cycle itself are not realistic options.

Generation-IV and Small Modular Reactors represent a paradigm shift in the field of nuclear energy. They offer innovative solutions to nuclear waste management and recycling, significantly reducing the environmental impact of nuclear power while providing a sustainable source of energy. As these technologies continue to mature, they hold the potential to revolutionize the nuclear energy landscape and contribute to a cleaner and more sustainable future [6].

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